

Original Operating Instructions

Pallet forks, Pallet carrier frame and equipment







Read these instructions carefully and completely before using the appliance and keep them in a safe place for future reference!





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1. Introduction, Safety Instructions and Warnings





1.1 Introduction

Thank you for your decision in favour of a high-quality **device from Schneider Fahrzeug- und Containertechnik GmbH** (referred to as Schneider). Its robust construction guarantees a long service life.

These **operating instructions** are intended **for the operators and users** of Schneider devices. They contain important information on how to operate the devices safely and ensure they function properly, safely and economically:

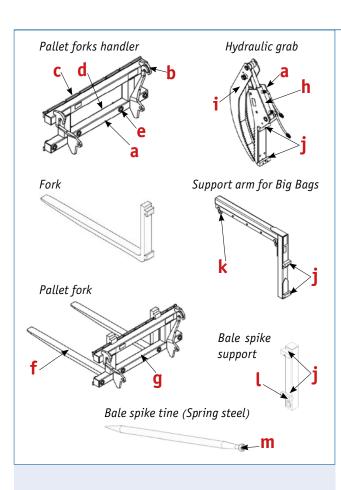
(1)	Pallet forks complete	Article 125.023.000; .700; .800; .900
(2)	Pallet forks handler	Article 125.023.100; .750; .850; .950
(3)	Forks	Article 125.023.001; .002
(4)	Hydraulic grab	Article 125.023.500; .580
		Article 125.223.500; .600
		Article 125.323.500
(5)	Support arm for Big Bags	Article 125.039.000; .200
(6)	Bale spike tine	Article 125.030.002; .082
(7)	Bale spike support	Article 125.023.400; .450

• Ensure that the delivery matches your order and these instructions. Report any transport damage to the carrier immediately. In the event of any defects or other questions, please contact your dealer. Do not use the device until the matter has been resolved.

Caution: The devices may only be used and maintained by persons who have read and understood the instructions and are aware of the potential dangers.

When handing the devices over to other people, make sure you also hand over the instructions and point out any special features, such as conversions.

Schneider is constantly striving to improve its products and reserves the right to make changes. If you have any questions, please contact your dealer immediately.















1.2 Allgemeine Beschreibung der Geräte/Verwendungszweck

The pallet forks and pallet fork handler are used for lifting, transporting and setting down transport pallets, with equipment for the 2 support arms of big bags, with the grab for thick branches and possibly shrubbery, with equipment with heavy-duty spikes for hay and straw bales. Any other use is not in accordance with the intended purpose.

The devices consist of the following components:

- a 1 Device frame
- **b** 2 Hooks for connection to the carrier vehicle
- c 1 Upper locking bar (FEM coupling)
- d 1 Bottom stop bar
- e 4 M22 threaded bushes for heavy-duty spikes
- f 2 Forks
- q 1 Pallet forks handler
- h 1 Hydraulic cylinder + 2 hydraulic hoses incl. connector
- i 1 Grab arm
- j 2 FEM-brackets (screwable)
- k 2 Load hooks for suspending big bags
- 1 M28 threaded bush for heavy-duty spikes
- m 1 External thread M22 or M28 and suitable nut

Caution: In order to operate the double-acting hydraulic cylinders, a third control circuit or a double-acting auxiliary device must be installed on the carrier vehicle or front loader.

1.3 General notes on safety

Pay attention to your own safety and that of your employees. Comply absolutely with the accident-prevention and occupational medical specifications, as well as road traffic legal stipulations, because the work with devices includes hazards. We identified some important risks through the warning symbols on the left. However, caution is generally required with all work, in particular you should:

- ... read these instructions and the manual for the carrier vehicle before starting up the devices.
- ... always keep a sufficient safety distance between the device and people, animals, objects as yourself.
- ... not exceed the load capacity of the devices (technical data on Page 11) under any circumstances. Overloading can cause them to break and parts such as bolts can become dangerous projectiles.
- ... please note that the use of a device extends the front end of the vehicle. The centre of gravity of combination from the loader and the device moves forwards.
- ... only operate the device from the driver's cab of a tractor, telehandler or loader. It is essential to ensure good visibility, for example through a clean front shield.
- ... take advantage of training courses and work aids (in Germany, for example, from chambers of agriculture and agricultural social insurance organisations).

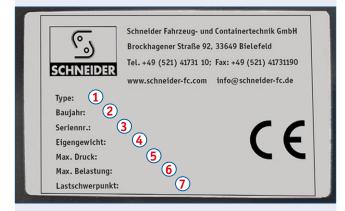
Caution: The type plate and the safety instructions (stickers) must remain visible to all users and must always be observed.

Danger: It is imperative that persons do not enter the work area (danger zone). Under no circumstances should persons, animals or objects not suitable for the intended use be transported or lifted.









1.4 Warranty and liability / copyright

If you act contrary to the regulations, instructions and warnings, damage and accidents may occur. The owner or user of the device is solely liable for this, not the manufacturer. In addition, the warranty becomes void.

Our general terms and conditions of delivery apply (available online at www.schneider-fc.com), with the terms of your dealer taking precedence for any liability and warranty claims. We kindly request that you contact your dealer at your earliest convenience.

Claims for personal injury or property damage are excluded in the event of:

- improper use of the device (see 1.1)
- non-observance of the operating instructions for the device and carrier vehicle as well as deactivation of warnings of the carrier vehicle
- improper commissioning, maintenance, repair and unauthorised modifications (conversions) to the device as well as its inadequate storage and safekeeping
- operation of the appliance without or with inadequate protective aids and safety clothing (see 2.2)
- force majeure, catastrophes and other external influences

Schneider accepts no liability for damage to the carrier vehicle. Nor does it accept any consequential damage resulting from this.

Schneider holds the **copyright to these instructions**. They are intended for the assembly company and its personnel and may not, neither as a whole nor in part, be:

- reproduced
- distributed or
- otherwise disclosed.

Infringements can result in civil and criminal charges!

1.5 Type plate, warning sticker, documents

- The devices have a type plate. Ensure that this is neither damaged, removed nor painted over.
- If you have any queries, preferably to your dealer, or when ordering spare parts, please use the information contained here.

Legend:

- 1 Type of device (e.g. round bale tongs)
- 2 Year of manufacture
- 3 Serial number
- 4 Dead weight
- 5 Maximum pressure
- 6 Maximum load
- **7** Centre of gravity.
- Warning stickers must not be damaged, removed or painted over.
 They must always be observed!
- You must keep the entire documentation, consisting of these operating instructions and any additional instructions supplied, in a safe and dry place on or in the vehicle at all times. If you hire out or sell the device, you must also pass on this documentation.

Preparation for use



Caution: Even minor carelessness can cause serious injuries, particularly bruising.

Protect yourself (1.2 & 1.3)!



2.1 Technical requirements on the carrier vehicle

Your tractor, wheel loader, telescopic handler or yard loader must be sufficiently large and heavy. Its load capacity must be greater than the total weight of the device and transported goods and comply with the Machinery Directive 2006/42/EC. The tyre pressure of your vehicle must correspond to the wheel load when loaded.

- The pallet forks or pallet fork carriage can only be used on vehicles with a Euro (ISO 23206) or three-point (DIN ISO 730-1) bracket. They can also be used on vehicles with a Weidemann or Schäffer bracket, provided the device is designed for this purpose.
- In order to use the hydraulic grab, the vehicle hydraulics must be designed in accordance with Machinery Directive 2006/42/EC. The hydraulic lines and valves must not be worn out, outdated or leaking.

Caution: To be able to use the grab and prevent unintentional opening, a pressure maintenance valve must be integrated in the hydraulic control line. The volume flow of the hydraulic oil must not exceed 5 l/min. Take care with oil that has expanded due to sunlight.



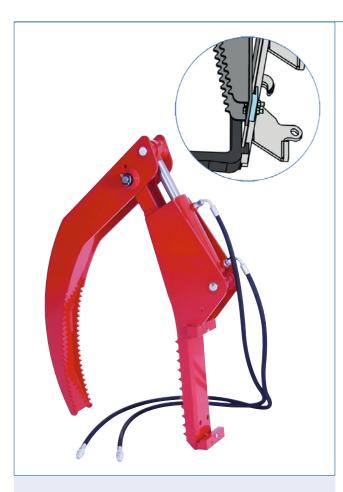
2.2 Commissioning

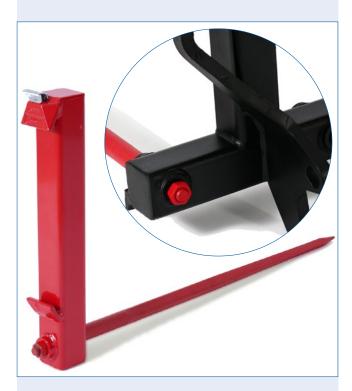
Only use the devices as intended (1.2). Observe their load capacity and centre of gravity (6) and the vehicle's operating instructions!

Danger: Minor carelessness when commissioning the device can cause serious injuries, particularly crushing injuries. Never work with bare hands. Always wear gloves and safety shoes. Keep a safe distance from people, animals, and objects.

- Proceed as follows to assemble the pallet fork:
 - Bring the pallet fork handler (carrier frame) into a vertical position
 - Remove one of the two locking screws on the upper cross member and open the cotter pins on the forks.
 - Slide the forks, with the fork blade facing downwards, sideways onto the pallet fork handler. Set a symmetrical position (as far apart as possible and centred to the carrier vehicle) in the locking grooves. The upper and lower hooks must enclose the upper locking bar and the lower stop bar of the cross members of the carrier frame.
 - Lock the forks with the cotter pins (the locking mechanism must engage, otherwise accidents may occur). Screw in the locking screw.
- Proceed as follows to assemble the Support arms for Big Bags:
 - Place the pallet fork frame to a vertical position and remove one of the two locking screws from the top cross member.
 - Slide the big bag support arms onto the fork carriage and into the locking grooves. The hooks must enclose the locking bar and stop bar of the pallet fork handler (carrier frame).
 - Replace the locking screw.







Do not use the device combination if problems occur. Contact your dealer or the manufacturer of the carrier vehicle to ensure it is operated safely.

- Proceed as follows to assemble the hydraulic grab:
 - Using a suitable lifting tool, position the grab in the centre of the locking bar on the upper cross member of the assembled pallet fork (see above). Ensure that the positioning screw (M12) is seated in the locking groove.
 - Place the fixing plate on the stop bar of the lower cross member at the rear. Then, screw the grab and fixing plate together from the front using M16 screws with a tightening torque of at least 120 Nm. **Ensure the grab is firmly seated.**
 - The connection of a hydraulic device, such as a grab, is a task that should only be carried out by qualified specialists:
 - set the control units on the vehicle to the neutral position.
 - take care that the control lever for the device cannot be confused with other control levers.
 - connect the hydraulic hoses to the couplings on the vehicle (3rd control circuit).
 - it is important to ensure that the hoses can move freely and that no hydraulic oil leaks. Hydraulic hoses must not come into contact with sharp-edged parts.
 - · check the hydraulic function.

Danger: The working pressure of the hydraulic cylinder is max. **180 bar.** Check the vehicle hydraulic pressure. If it is too high, you will need a reducing valve. Hydraulic lines and valves must not be worn, outdated or leaking.

- To mount the heavy-duty spikes, feed their threads through the locating bushes in the pallet fork handler or spike support. Then, screw on the fastening nuts (M22 or M28) with a tightening torque of at least 120 Nm.
- To attach the spike supports, bring the pallet fork handler into a vertical position. Remove one of the two locking screws on the upper cross member.

Slide the spike support, together with the heavy-duty spike, sideways onto the fork carriage, aligning it with the locking grooves. Ensure that the hooks of the holders enclose the locking bar on the upper cross member and the stop bar on the lower cross member. Refit the locking screw.

- To attach the device to the carrier vehicle, first place the fully assembled device on a stable, level surface
- To use the three-point attachment device at the front or rear, slowly
 drive the tractor up to the device. Connect the tractor's lower links
 to the device's lower link pins and the tractor's upper link to the
 device's bracket.
- When attaching to the front loader, reach under the hooks with the tip facing forwards and under the hooks of the device. Then, tilt the change frame backwards and lock it. For telescopic handlers, yard loaders or wheel loaders, proceed in the same way.
- Ensure that **stability** is guaranteed **in every working position when the device is fully loaded!**
- Check the positive connection between the vehicle and the device and that the two do not collide. If necessary, attach end stops to prevent damage.

Operation of the devices



Danger: Always keep a safe distance from people, animals and objects. Transporting persons, animals, hazardous substances or flammable substances is prohibited!











3.1 Pallet forks and pallet fork handlers in use

Observe the load capacity and centre of gravity of the device (see 6. Technical data). Maintain a maximum speed of approx. 10 km/h during loading work due to the higher tyre and axle load. Do not use the devices for demolition work or for tearing off loads. Similarly, you must not drop any loads onto the devices or use the forks as 'reverse forks'.

- Make sure that the forks of the pallet fork or the heavy-duty spikes are set as described under 2.2!
- Approach the load slowly with the pallet fork or the pallet forklift with bale tip (1.2). On sloping terrain, pick up the load in the valley trough if possible.
- When loading and unloading, drive the pallet fork completely underneath or drive the bale spikes deep into the load. Transport this as low as possible. Do not push, pull, push or drive in at an angle with the spikes or forks. The lateral forces acting in this way can cause damage..
- When attaching the big bags to the support arms, make sure that the weight of the transported goods loads all hooks and arms evenly. The big bag support arms are also ideal for safely filling the transport bags!
- Open the grab and drive under the logs (large branches or thin tree trunks) with the forks. Now close the grab. Unloading is carried out in reverse order.

Caution:

The hydraulic cylinder usually keeps the grab reliably closed. However, it does not provide any protection against loss of the load. Extreme care must therefore be taken when lifting and transporting.

- Drivethetransportedgoodsinthelowestpossiblepositionsoasnot to negatively influence the driving behaviour of the transport vehicle. Never drive across the slope with the loader raised.
- At the destination, set the transported good down and remove the vehicle.

3.2 Driving in road traffic

Special care must be taken when transporting the devices to the work site. If agricultural machinery uses public roads, it must fulfil the registration requirements set out in the relevant regulations (in Germany: ,Straßenverkehrs-Zulassungs-Ordnung' (StVZO)).

- You can transport your device with a suitable trailer.
- If the road traffic regulations applicable in your country permit, you can drive the carrier vehicle together with the device without the forks or spikes.
- Lift the front loader. **Keep your field of view as clear as possible**. The horizontal distance between the front end of the loader and the centre of the steering wheel should be no more than 3.5 metres, and the front edges of the device should be at least 2 metres above the road surface. If not possible, the device should be removed.

Follow the same procedure for a wheel loader, yard loader or telehandler.

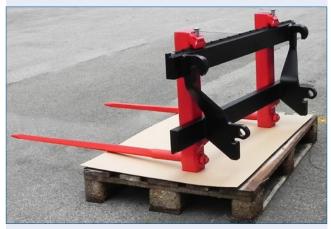
To drive, lock the operating lever against lowering.

Transport goods (see 1.2) must not be transported on public roads and paths with the devices.



Danger:

The unexpected movement of a vehicle and its load can endanger people, animals or objects. The same applies to parked devices that are not in a safe position - *Risk of tipping*.





3.3 Switching off the devices - Decommissioning

- Turn off off the carrier vehicle when the device is in a low position so that it cannot move unintentionally.
- Place the device horizontally on a firm, straight, solid and dry surface. The device must be safely secured against falling over/tilting in a place where it cannot be accidentally knocked when working with machines. The 'support arms', e.g. front loader arms, should not touch the ground.
- Apply the parking brake of the carrier vehicle firmly. Depressurise the
 hydraulics in accordance with the operating instructions for the carrier vehicle or front loader. Switch off the engine. Disconnect all of the
 vehicle's hydraulic hoses, ensuring that no hydraulic oil can leak out.
- Uncouple the grab with the pallet fork from the loader by switching
 on the engine, tilting the appliance backwards and unlocking it.
 Then tilt the device forwards and lower the 'support arms' until the
 device is free standing. The support bar of the loader must be below the hooks of the device. If you wish to continue using the pallet fork separately, remove the grab (reverse order see 2.2)
- Remove the vehicle and secure it against rolling away and the parked device against tipping over! To protect uninvolved persons, e.g. children playing, switch off the engine of the transport vehicle and remove the switch key.
- Check that the device is stable. If the device is not used for a longer period of time, clean it, check it for damage and grease all lubrication points (see 4.1). If necessary, cover it with a protective tarpaulin to protect it from dirt and moisture.

3.4 Recommissioning of devices

- If necessary, pull off the protective tarpaulin over the device .
- If necessary, clean and maintain the device (4.1) and prepare to use the device again (analogue 2).

4. Wartung, Pflege, Reparaturen und Umbauten



Danger: Minor carelessness during maintenance and repairs can cause serious injury due to devices tipping over, sharp edges or crushing. Working on the hydraulics can also be dangerous in certain situations.











Wear **protective clothing** such as gloves and safety shoes. Use **ear protection** when using pneumatic screwdrivers, an angle grinder or a sander. Keep a **safe distance** from people, animals and objects.

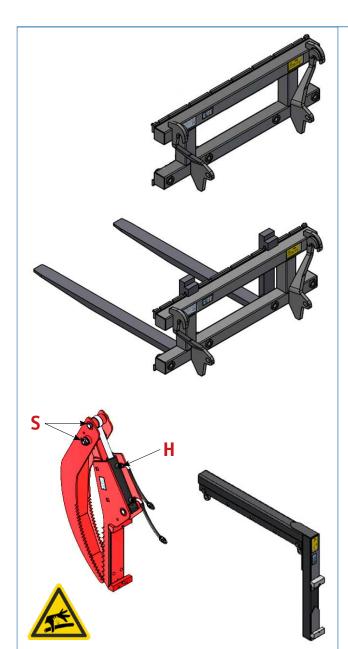
- As described under 3.3, uncouple the device (and the hydraulics) from the carrier vehicle and secure the device against tipping over.
- Hydraulic oil must not drip from the lines. Collect the oil in a suitable container and wipe the line openings with a clean cloth. Skin contact with hydraulic fluids must be avoided at all costs follow the safety instructions of the hydraulic oil manufacturer (no oil in the ground!).

4.1 Maintenance and care

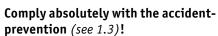
Regularly visually **inspect** the devices and all attachments (see 6), preferably daily, **for cracks, deformation or wear**. Replace damaged parts immediately and completely. **Please also note:**

• Screws and nuts must be tight. Tighten them if necessary.

Tip: Apply a screw locking agent to the screws when tightening them.







- The fastening hooks on the forks, big bag support arms and spike supports must not bend open by more than 2 mm.
- Damaged forks and heavy-duty spikes can damage the goods or the user. The fork tips must not have a height difference of more than 15 mm. The thickness of the tips must be at least 8 mm. The fork blade must be at least 40 mm thick. The angle between the fork back and the fork blade must be 90°± 2°. If one of these points does not apply, replace the tines / spikes!

Caution: The forks are matched, always replace the complete pair.

- Check that the cotter pins securely lock the forks in place. Furthermore, when the spring cotter is open, it must not be possible to slide the forks sideways off the pallet fork carriage.
- After the first 10 hours of operation, grease all lubrication points
 S. Then, every 50 hours of operation thereafter, lubricate them with grease: LT-43 Temperature range from -20°C to 130°C, cold water resistant. To ensure that the grease reaches all positions, always lubricate the grab when it is closed and when it is open.
- Hydraulic hoses can be hazardous due to pressure pulses, wear and tear, damage, defective connections, and so on. Only qualified personel may carry out hydraulic work (see 4.2).

Before first use and at regular intervals thereafter, check the entire hydraulic system H (i.e. the hoses and their connections). In the event of a fault and due to ageing, replace defective hoses immediately. According to DIN 20066, hydraulic hose lines should be stored for a maximum of 2 years and used for a maximum of 6 years from the date of manufacture. Two dates are relevant: The date of manufacture, e.g. "2Q22" for manufacture in the second quarter of 2022, is marked on the hoses; the date of manufacture, e.g. "0319" or "03/19" for manufacture in March 2019, is marked on the fitting.

 You can clean devices using a high-pressure cleaner. However, do not direct the jet at the grease nipples, hydraulic connections, or any electrical lines or components.

If you don't need the device for an extended period of time, clean them and spray the bare parts lightly with a biological oil. Store the devices in a dust-free environment as possible.

• In the event of damage, have the devices repaired immediately by competent, trained persons, e.g. in a specialist workshop.

4.2 Repairs and modifications

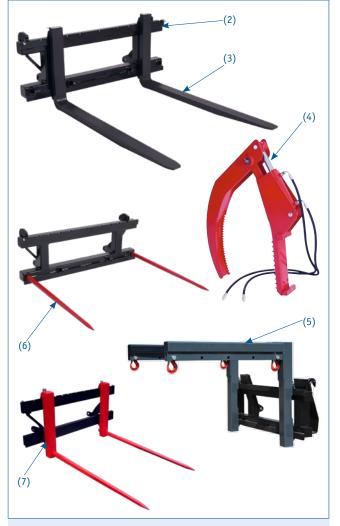
Repairs and conversions are to be carried out only by experienced, specialist persons, as far as possible with completed training as an agricultural machinery mechanic or comparable qualification. We recommend that you have this work carried out by a specialist workshop with experience in this area.

 Secure the device against tipping over and check it carefully as described under 4.1. Replace heavily damaged devices, components or accessories.

Caution: You will need a suitable lifting tool for many jobs. **Only use new original spare parts**. Third-party or used components/ screws jeopardise operational safety and will invalidate the warranty.

 Grinding over the ground causes the forks to wear, particularly on the underside. They can also become deformed or cracked through use. In this case, or if the thickness of the fork blade is 90 % or less of the original thickness (see 6.), replace the forks completely!

Pos.	Spare part	Prodcode
2	Pallet forks handler	125.023.xxx*
3	Forks	125.023.001
4	Hydraulic grab	125.023.5xx*
5	Support arm for Big Bags	125.039.200
6	Bale spike tine 1.000 mm M22	125.030.002
6	Bale spike tine 1.200 mm M28	125.028.082
7	Bale spike support M22	125.023.400
7	Bale spike support M28	125.023.450



- Any damaged parts must be fully replaced. To obtain original Schneider spare parts, please contact your dealer. When placing an order or making a technical enquiry, please provide the identification data on the type plate.
- When carrying out hydraulic work, first disconnect the implement hydraulics from the vehicle. Replace damaged hydraulic hoses immediately to prevent them from breaking. Avoid skin contact with hydraulic fluids. To prevent it from dripping out, collect it in a suitable container and wipe the line openings with a clean cloth. Always observe the oil manufacturer's safety instructions (no oil in the ground!).

Never attempt to search for a leak in the hydraulic hoses with connected carrier vehicle and seal manually. Fluid under high pressure can easily penetrate clothing and skin and cause serious injuries.

- For the lubrication, employ lubricating grease as described (4.1.).
- Never insert bolts diagonally and always tighten them with the following torques:

Hexagon bolts	M 6:	10 Nm	M 8:	30 Nm
(in case of dry	M10:	50 Nm	M12:	80 Nm
screw thread)	M16:	200 Nm		

The adjustments on the screwdriver are to be checked using corresponding measuring equipment.

Caution: Any undershooting of the tightening torques impairs the strength of the device. Any significant overshooting can lead to damage to component parts!

- Implement other conversions or changes to your device or its accessories (changes of the mechanical, electrical and hydraulic characteristics) only with written consent from Schneider. Otherwise the device becomes a hazard for you and other persons. The guarantee is also voided. Schneider does not assume any liability for damages or injuries.
- In case of retrofitting parts or changes to Schneider component parts, **note the corrosion protection**, and in particular exclude contact corrosion through different materials.
- For the case that you wish to apply a paint coat, make sure of a secure adhesion of the finish paint with your paint supplier concerning the primer and all other conditions. Consider its safety regulations.

5. Waste disposal of devices after service life



The service life of Schneider devices is not limited. The owner or holder of the respective bale gripper is responsible for the disposal of disused equipment. In the event of disposal, they must be taken out of service and disposed of properly, e.g. with the help of your dealer or an appropriate specialist company.

Danger: For the implementation of the waste disposal, the hazards and precautions apply as were, described under "4.2.

- Dispose of the product in accordance with national and local regulations, as well as environmental protection regulations..
- Empty the hydraulic fluid. Dispose of this according to the instruction of the manufacturer of the hydraulic oil. Deliver the hydraulic hoses to a qualified recyclable material centre or a corresponding collection centre.
- All remaining component parts can be brought to a scrap dealer for recycling.

6. Technical data











Pallet forks (incl. 2 forks)	125.023.000; .700; .800; 900
Weight	150-170 kg
Width / working width	1.200/1.100 mm
Maximum load	2.000 kg
Possible brackets	Euro, Weidemann, Schäffer
Max. distance load centre of gravity	500 mm

Pallet fork handler	125.023.100; .750; .850; 950
for max. 2 forks or Big Bag support arms	bracket FEM2
4 sockets for heavy-duty spikes	bracket M22
Weight	65-90 kg
Width / working width	1.300/1.200 mm
Maximum load	2.000 kg
Possible brackets	Euro, Weidemann, Schäffer
Max. distance load centre of gravity	500 mm
Locking points in the locking bar	9-12

Forks 125.023.001; .002	
For attachment to carriers of type	FEM 2
Load capacity (single)	1.000 kg
Fork blade width / length	80/1.200 kg
Weight (single)	41,5 kg

Hydraulic grab 125.0	125.023.500; .580; 125.223.500; .600	
For attachment to carriers of type	FEM2	
Opening width up to	1.200 mm	
Construction height	1.150 mm	
Max. hydraulic pressure	180 bar	
Weight	75 kg	

Support arm for big bags (2 each required) 125.039.000; .20		
For attachment to carriers of type FEM2 oder Euro bracks		
Weight	30-35 kg	
Length	900 mm	
Number of hooks / attachment points	2/5	

Bale spike support for quick change	125.023.400; .450
For attachment to carriers of type	FEM2
Spike attachment (ø 30 mm) to .400	M28
Spike attachment(ø 24 mm) to .450	M22
Weight (single)	15 kg

Heavy-duty bale spike for spike support	ort 125.030.002
for carrier type / attachment (extern. thread)	FEM2/M28
Load capacity (L-centre of gravity 500 mm)	500 kg
Length	1.100 mm
Weight (single)	5,8 kg

Heavy-duty bale spike for pallett fork handler 125.030.082		
for carrier type / attachment (extern. thread)	FEM2/M22	
Load capacity (L-centre of gravity 500 mm)	500 kg	
Length	1.200 mm	
Weight (single)	8,7 kg	

7. Declaration of conformity

Declaration of conformity

(according to EC - directive 2006/42/EG)

The

Schneider Fahrzeug- und Containertechnik GmbH Brockhagener Straße 92; D - 33649 Bielefeld

declares that the machine, as delivered, complies with the directives and harmonised standards listed below and is provided.

Designation:

Tool (Device)

Type:

Pallet forks and pallet fork handlers including accessories as described in section 1.2 of the instructions.

Serial No.:

125.023.000 - xxxx to 125.039 - xxxx; 125.223.xxx; 125.323.xxx

mit der Verwendungsbeschreibung/ -funktion The device is 'interchangeable equipment' within the meaning of the Machinery Directive 2006/42/EC. It is mounted on agricultural tractors, telescopic handlers or wheel loaders (using an interchangeable adapter if necessary) and is used to carry out work required in agriculture. Further information on the intended use, the operating conditions, the description of the function and additional technical data of the device can be found in the operating instructions.

The tool complies with the relevant, applicable provisions of the

- Directive 2006/42/EC,
- Directive 2014/30/EC
- Directive 2014/68/EC

The technical documentation in accordance with Annex VII A of Directive 2006/42/EC has been prepared and is the responsibility of the Head of Development and Design at Schneider Fahrzeug- und Containertechnik GmbH.

The following standards published in the Official Journal of the European Union were used in the design and manufacture of the tool:

- DIN EN ISO 4254-1 2016-09
- DIN EN ISO 4413 2011-04
- DIN EN 12525 2011-02
- DIN EN ISO 12100 2011-03
- DIN EN ISO 13857 2020-04
- EN ISO 14982 2009-12

Bielefeld, May 2025

Thomas Schneider, Managing Partner Jan Bauer,

Head of Development and Design



Schneider Fahrzeug- und Containertechnik GmbH Brockhagener Straße 92, D-33649 Bielefeld

Tel. + 49 (0)521 - 41 73 11 - 0; Fax: - 90

E-Mail: info@schneider-fc.de, www.schneider-fc.de

For further enquiries:

Tel. +49 (0)521-41 73 12-20 E-Mail: j.bauer@schneider-fc.de